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Re: IH C200 Engine Problems: Advise Requested sounds like antifreeze has leaked past the o rings at the bottom of the sleeves. Only way to fix this is to rebuild the engine (unless you tear the whole thing apart and just replace the rings and o rings).

IH C200 Engine Problems: Advise Requested
The C200 engine is a four-cylinder, liquid-cooled engine with a natural aspiration. The compression ratio on this engine is 7.33:1. The diesel-fueled engine is an International Harvester model-D239 engine. This engine features a 3.87-inch by 5.06-inch bore and stroke and a 238.6 cubic-inch displacement.

Tractor 574 International Specifications | Sciencing
From Engine S/N - 17288 Fits Models: 2424 W/BD154 ENG. 354 W/BD144A ENG. 364, 374, 384, 424 W/BD154 ENG. 444, B275, B414, B414, B434, BD154 ENG International BD154, BD154C, BD154T Diesel Oil Pump Gear Set, 3063757

Oil Pumps for International Tractors
International C200 Engine Complete Used 4 Cyl Gas ESN: 200CU2U034851 BCN: 534465R1 Run Rating: A. 40+ psi oil pressure runs good. Additional Core Charge of \$ 350 Required. OEM / Part Numbers. ESN: 200CU2U034851 BCN: 534465R1. Technical Information. Run Rating: A. 40+ psi oil pressure runs good. RF Part Number. IHC200EC-6800873GN.

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